



## Safety Data Sheet according to GB/T 16483 and GB/T 17519

**TECHNOMELT PA 646 BLACK BG20KG**

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Material No.: 1055521  
V001.9  
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### 1. Identification of the substance/preparation and of the company/undertaking

**Product name:** TECHNOMELT PA 646 BLACK BG20KG

**Trade name:** Macromelt OM 646

**Intended use:** Special hotmelt, based on polyamide

**Manufacturer/Importer/Distributor Representative Company**

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### 2. Hazards identification

**EMERGENCY OVERVIEW:**

**Black, Resinous, solid**

**Classification of the substance or mixture according to GB 30000.1 (Specification for classification and labelling of chemicals—Part 1 : General rules):**

No classification required according to GB 30000.1 (Specification for classification and labelling of chemicals-Part1: General rules).

**Label elements according to GB 15258 (General rules for preparation of precautionary label for chemicals):**

No classification required according to GB 30000.1 (Specification for classification and labelling of chemicals-Part1: General rules).

**Physical and chemical hazards:**

Based on current information, there are no physical or chemical hazards.

**Health hazards:**

Based on current information, there are no health hazards.

**Environmental hazards:**

Based on current information, there are no environmental hazards.

### 3. Composition / information on ingredients

**Substance or Mixture:**

Mixture

**Declaration of the ingredients according to GB 30000.1:**

Hazard component CAS-No.	Content	GHS Classification
Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	1- < 2.5 %	Chronic hazards to the aquatic environment 4 H413

Only hazardous ingredients for which a classification according to GB 30000.1 is already available are displayed in this table. For full text of the Hazard statements see section 16 "Other information".

### 4. First aid measures

**Description of necessary first-aid measures:**

<b>Skin contact:</b>	Molten product. After skin contact cool down immediately with cold water. Do not remove adherent product. Seek medical advice.
<b>Eye contact:</b>	After contact with the hot melt: cool with water, seek medical attention.
<b>Inhalation:</b>	Move to fresh air, consult doctor if complaint persists.
<b>Ingestion:</b>	Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.
<b>Most important symptoms/effects, acute and delayed:</b>	The most important known symptoms and effects are described in chapters 2 and/or 11.
<b>Indication of any immediate medical attention and special treatment needed, if necessary:</b>	Post-exposure treatment should focus on controlling the patient's clinical symptoms and signs.

### 5. Fire fighting measures

<b>Suitable extinguishing media:</b>	water, carbon dioxide, foam, powder
<b>Fire-fighting method:</b>	Do not store or use near heat, spark, open flame or other sources of ignition.
<b>Special hazards arising from the substance or mixture:</b>	Oxides of carbon, oxides of nitrogen, irritating organic vapors.
<b>Special protective actions for fire-fighters:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures:</b>	Wear protective equipment.
<b>Environmental precautions:</b>	Do not empty into drains / surface water / ground water.
<b>Methods and materials for containment and cleaning up:</b>	Allow to solidify. Remove mechanically. Dispose of contaminated material as waste according to Section 13.

## 7. Handling and storage

<b>Precautions for safe handling:</b>	Do not wear contact lenses. Avoid skin contact with molten resins. Follow suggested application temperature. Do not place wet or damp solid into melt tank. Always be careful around molten material.
<b>Hygiene measures:</b>	Do not eat, drink, smoke or take snuff while working. Wash thoroughly after handling. Keep absolute tidiness at the working place. Avoid contact with skin and eyes. Remove soiled or soaked clothing immediately. Wash off any contamination that gets onto the skin with plenty of water and soap, skin care.
<b>Conditions for safe storage, including any incompatibilities:</b>	Refer to Technical Data Sheet.

## 8. Exposure controls / personal protection

<b>Controls parameters:</b>	
<b>Occupational Exposure Limits:</b>	no data available
<b>Biological Exposure Indices:</b>	no data available
<b>Engineering controls:</b>	Ensure good ventilation/extraction.
<b>Respiratory protection:</b>	Suitable breathing mask when there is inadequate ventilation.
<b>Eye protection:</b>	Protective goggles
<b>Body protection:</b>	Wear protective equipment.
<b>Hand protection:</b>	Suitable protective gloves.

## 9. Physical and chemical properties

Physical state:	solid	Appearance:	Black
Evaporation rate:	Not available.	Odor:	Resinous
pH:	Not applicable, Product is non-soluble (in water).	Melting point:	170 - 180 °C (338 - 356 °F)
Boiling point:	> 280 °C (> 536 °F)	Density:	0.95 - 1.01 g/cm <sup>3</sup>
Vapor density:	Not applicable, Product is a solid	Vapor pressure:	Not available.
Flash point:	Not applicable	Ignition temperature:	Not available.
Lower explosive limit:	Not available.	Upper explosive limit:	Not available.
Solubility in water	Insoluble	Viscosity:	3,000 - 5,500 mPa.s
Auto-ignition temperature:	Not available.	Flammability:	Not applicable, Product is a solid The product is not flammable.
Octanol / water distribution coefficient:	Not applicable, Mixture	Decomposition temperature:	> 300 °C
VOC:	Bulk adhesive Thermoplastic Assembly Industry 50 g/kg, GB 33372-2020 Limit of volatile organic compounds content in adhesive		

## 10. Stability and reactivity

<b>Reactivity:</b>	None if used for intended purpose.
<b>Chemical stability:</b>	Stable under recommended storage conditions.
<b>Possibility of hazardous reactions:</b>	None if used properly.
<b>Conditions to avoid:</b>	Excessive heat.
<b>Incompatible materials:</b>	None if used properly.
<b>Hazardous decomposition products:</b>	Carbon dioxide, carbon monoxide and irritating and/or toxic gases and particulate may be generated by thermal decomposition or combustion.

## 11. Toxicological information

**General toxicological information:**  
No laboratory animal data available.

### Acute oral toxicity:

Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 423 (Acute Oral toxicity)

### Acute dermal toxicity:

Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 402 (Acute Dermal Toxicity)

### Acute inhalative toxicity:

Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	Value type	LC 50
	Value	> 5.8 mg/l
	Exposure time	1 h
	Species	Rat
	Method	

### Skin corrosion/irritation:

Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	Result	not irritating
	Exposure time	4 h
	Species	rabbit
	Method	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	Result	not irritating
	Exposure time	
	Species	rabbit
	Method	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	Result	not sensitising
	Test type	Patch-Test
	Species	human
	Method	Human volunteer study

**Germ cell mutagenicity:**

Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	Result	ambiguous with metabolic activation
	Type of study / Route of administration	mammalian cell gene mutation assay
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	Result	negative
	Type of study / Route of administration	in vitro mammalian chromosome aberration test
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)

**Carcinogenicity**  
No data available.

**Reproductive toxicity:**  
No data available.

**STOT-single exposure:**  
No data available.

**STOT-repeated exposure:**  
No data available.

**Aspiration hazard:**  
No data available.

**12. Ecological information**

**General ecological information:**

Do not empty into drains / surface water / ground water.

**Toxicity:**

**Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Value type	Value	Exposure time	Species	Method
Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	LC50	Toxicity > Water solubility	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)

**Toxicity (aquatic invertebrates):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Value type	Value	Exposure time	Species	Method
Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	EC50	Toxicity > Water solubility	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

**Chronic toxicity (aquatic invertebrates):**

No data available.

**Toxicity (Algae):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Value type	Value	Exposure time	Species	Method
Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	EC50	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

**Toxicity (microorganisms):**

No data available.

**Persistence and degradability**

Hazardous components CAS-No.	Result	Test type	Degradability	Exposure time	Method
Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	not readily biodegradable.	aerobic	20 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)

**Bioaccumulative potential**

Hazardous components CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5		1,008 h		Cyprinus carpio	
Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5				Various	

**Mobility in soil:**

Hazardous components CAS-No.	LogPow	Temperature	Method
Bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine 15721-78-5	8.8	40 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

**Endocrine disrupting properties**

No data available.

**Other adverse effects**

No data available.

### 13. Disposal considerations

**Product disposal:**

Dispose of in accordance with local and national regulations.

**Disposal of uncleaned packages:**

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

### 14. Transport information

**Road transport CN\_DG:**

Not dangerous goods

**Marine transport IMDG:**

Not dangerous goods

**Air transport IATA:**

Not dangerous goods

**Notice For Transportation:**

Transport according to local and national regulations. Ensure containers will not leak, collapse, or being damaged when transported. DO NOT transport with incompatible materials. Transportation vehicle should be equipped with right fire-fighting equipment in case of emergency. Avoid solarization, drenched and high temperature when transported.

## 15. Regulatory information

The following laws and regulations lay down provisions in terms of chemicals safety use, storage, transportation, loading/unloading, classification as well as symbol.

“Law of the People's Republic of China on Work Safety”.

Law of the People's Republic of China on the Prevention and Treatment of Occupational Diseases”.

“Law of the People's Republic of China on environmental protection”.

“Regulation on the Safety Management of Hazardous Chemicals”.

“Regulations on License to Work Safety”.

## 16. Other information

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**Others:** **The full text of all abbreviations indicated by codes in this safety data sheet section 3 are as follows:**

H413 May cause long lasting harmful effects to aquatic life.